

KENT FOODS Ltd, Albex House, Westpoint Business Park, 1 Marchfield Drive, Paisley, PA3 2RB T: 0044 (0)141 882 9999 E: technical@kentfoods.co.uk

www.kentfoods.co.uk

## **Product Specification**

# Product Code: BL01

## Product: Dark Cane Muscovado Sugar

#### Description

Dark Soft Brown Sugar has a fine grain texture which rapidly dissolves in sauces and beverages. It has a rich flavour and a dark hue. It can be used for chocolate-based preparations and rich fruit cakes. It adds texture to savoury sauces, chutneys, pickles and caramel sauces. Dark Brown Sugar has a relatively high percentage of molasses and can replace white sugar and molasses in formulations.

#### **Ingredient Declaration**

Sugar, Cane Molasses

## Manufactured/Processed and Packed

In the UK

#### **Food Safety**

Sugar production adopts BRC standard procedures and undergoes a HACCP process of screening, drying, metal detection using inline rare earth magnets and final metal detection.

#### Packaging:

25kg paper sack, 5per layer x 8 layers

Chemical/Physical	Minimum	Maximum	Frequency	Method
Sucrose%	90.0	94.0		Analytical
Invert%	2.5	3.5		Analytical
Ash%	1.0%	2.0%		Analytical
Moisture%	2.5	3.5		ICUMSA GS2/1/3-15
Colour	Dark Brown	-		Visual
Sulphur Dioxide	<9ppm	-		Analytical
Taste	-	-		No Off Taste
Odour	-	-		Molasses/Treacle/No Off Odour
Texture	-	-		Granular

#### Shelf Life (Unopened)

In excess of 18 months if good storage practices are observed. Does not require a best before date (refer to Food labelling regulations 1996) **Recommended Storage** Store in a cool dry environment (10-20°c) Avoid direct sunlight and away from strong odours and source of ignition. **Certification:** 



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BRC, Halal (A copy of the certificates are available on request). **Other declaration:** 

This product is suitable for kosher, vegetarians and vegans. Free from GMO (Regs.1829/2003)

This product has not been treated using lonising, radiation, (irradiation) Pesticide (within residue limits)

Physical Checks				
Metal Detection Limits	Frequency			
2.0mm Fe	Hourly			
2.5mm Non Fe	Hourly			
2.5mm S/S	Hourly			

Heavy Metals				
Typical Content	mg/Kg			
Copper	<0.05			
Lead	<0.05			
Arsenic	<0.05			
Mercury	<0.05			
Cadmium	<0.05			

Microbiological Data	Typically	
TVC	<500/g	
E. coli	Not Detected in 1g	
Salmonella spp.	Not Detected in 25g	
Yeasts	<100/g	
Moulds	<100/g	
Osmophillic Yeasts	<100/g	
Osmophillic Moulds	<100/g	

## Nutritional Data. 100g typically provides

	1633kJ	
Energy	384kcal	
Fat	0	
Carbohydrate (As Sugar)	95.3g	
Fibre	0	
Protein	0.2g	
Sodium	200mg	



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Salt equivalent

0.5g

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Allergen (EU Regs.1169/2011) The following are not used during any part of the process or packing.	Present	Absent
Added Salt		-
Beef/Beef by-products		-
Celery/Celeriac		-
Crustaceans/Crustacean Derivative		_
Egg/Egg Products		-
Fish/Fish Derivative		-
Gluten(1)		-
GMO		-
Kiwi Fruit		-
Lupin		-
Maize/Maize Derivative		-
Milk/Lactose		-
Mollusc/Mollusc Derivative		-
Mustard/Mustard Derivative		-
Nut/Nut Oil <sub>(2)</sub>		-
Peanut		-
Sesame Seed/Derivative		-
Soya/Soya Derivative		-
Wheat/Wheat Derivative		-
Sulphur Dioxide (SO2)*	<9ppm	-



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+ Contains the mentioned substance (as an ingredient) or may contain the mentioned substance (through carry-over). – Free from the mentioned substance (according to the recipe).

(1) Codex guidelines (Standard 118-1981) Gluten <20ppm.

(2) i.e. Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia and Queensland nuts.

\*The use of Sulphite is not permitted within our process and recorded as < 9ppm, below the legal declaration level.