

Dark Brown Soft Sugar

Alternative names n/a

Product Description

A moist sugar with fine, quick dissolving crystals and a dark brown appearance. The moisture, colour & flavour come from molasses extracted as part of the cane sugar refining process.

Dark brown soft cane sugar has a moistness and deep, rich molasses flavour make it ideal for full-flavoured or savoury recipes. Often used in brownies, gingerbread, coffee or chocolate cakes, fudge, BBQ sauce, marinades, sweet and sour sauce, and pancake syrups. It is also used in savoury dishes like pies.

Ingredient Declaration: Sugar

Botanical Source of sugar: sugar cane

Chemical and Physical Characteristics

Total Sugars	93.5 – 96.0%.
Typical Non Sugars (Ash & Organic)	3.6% typical.
Colour	19,000 – 29,000 IU max.
CV	40% max.
Target MA	0.27 – 0.42mm.
Water	2.6% max.

Microbiological Characteristics

Mesophilic bacteria/g	500 cfu max.
Yeasts/g	100 cfu max.
Moulds/g	100 cfu max.
Salmonellae	Not detected in 25g.
E. Coli	Not detected in 1g.
Staph Aureus	Not detected in 1g.

Food Safety

SO ₂	<10 mg/kg.
Lead	0.5 mg/kg max.
Arsenic	1.0 mg/kg max.
Copper	10 mg/kg max.

Issued by: E. Akerman



Approved by: P. Davidson



Packaging

The product is available in 25kg, 3kg, 1kg and 500g pack sizes.

Shelf Life

Soft sugars remain wholesome; virtually indefinitely however they can go hard. Therefore in industrial pack size it is recommended that these are used within two years.

Retailer pack sized product is printed with a two year durability labelling on each pack. This is labelled up stating 'best before end month year'.

Storage Conditions

Store in ambient conditions, avoiding extremes in temperature and humidity.

Allergen Status

This product is Allergen free as defined by European Commission Directives 2000/13/EC, 2007/68/EC and European Commission Regulation 2009/41/EC (Gluten \leq 20ppm).

GMO Status: This product is not derived from a genetically modified crop and does not contain GM materials as defined by European commission Regulations 2003/1829/EC and 2003/1830/EC.

Country of Origin: The product is made and packed in a UK Refinery from raw sugar sourced from a range of countries (list available).

Fair Trade: This product is available as Fair Trade.

Religious certification: Kosher Pareve (non Passover) and Halal.

Mandatory Nutritional Information (per 100g)

Energy (KJ)	1,610
Energy (Kcal)	378
Fat (g)	0
of which saturates	0
Carbohydrate (g)	94.5
of which Sugars	94.5
Protein (g)	0
Salt* (g)	0.02

**salt content is exclusively due to the presence of naturally occurring sodium*

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Additional Nutritional Information (per 100g)

Water (g)	2.0
Fibre (g)	0
Sodium (mg)	9.0
Vitamins	0

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